



Ersatzteile-Liste
Parts List
Catalogo Ricambi

Nr.
No. **470**

Motor **Type**
Engine **Type**
Motore **Tipo**

244 MC LC



Ausgabe
Edition **1984**
Edizione

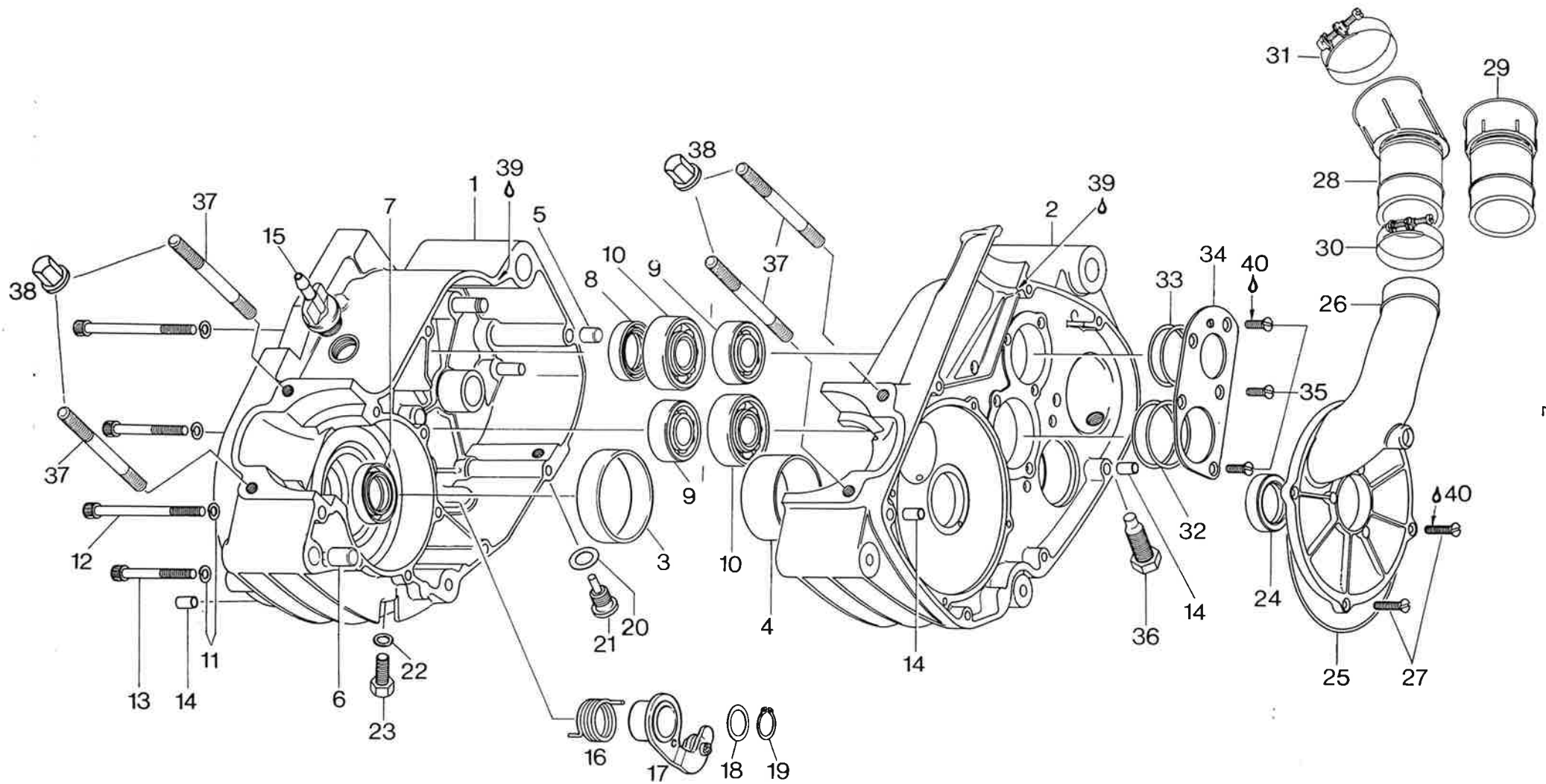


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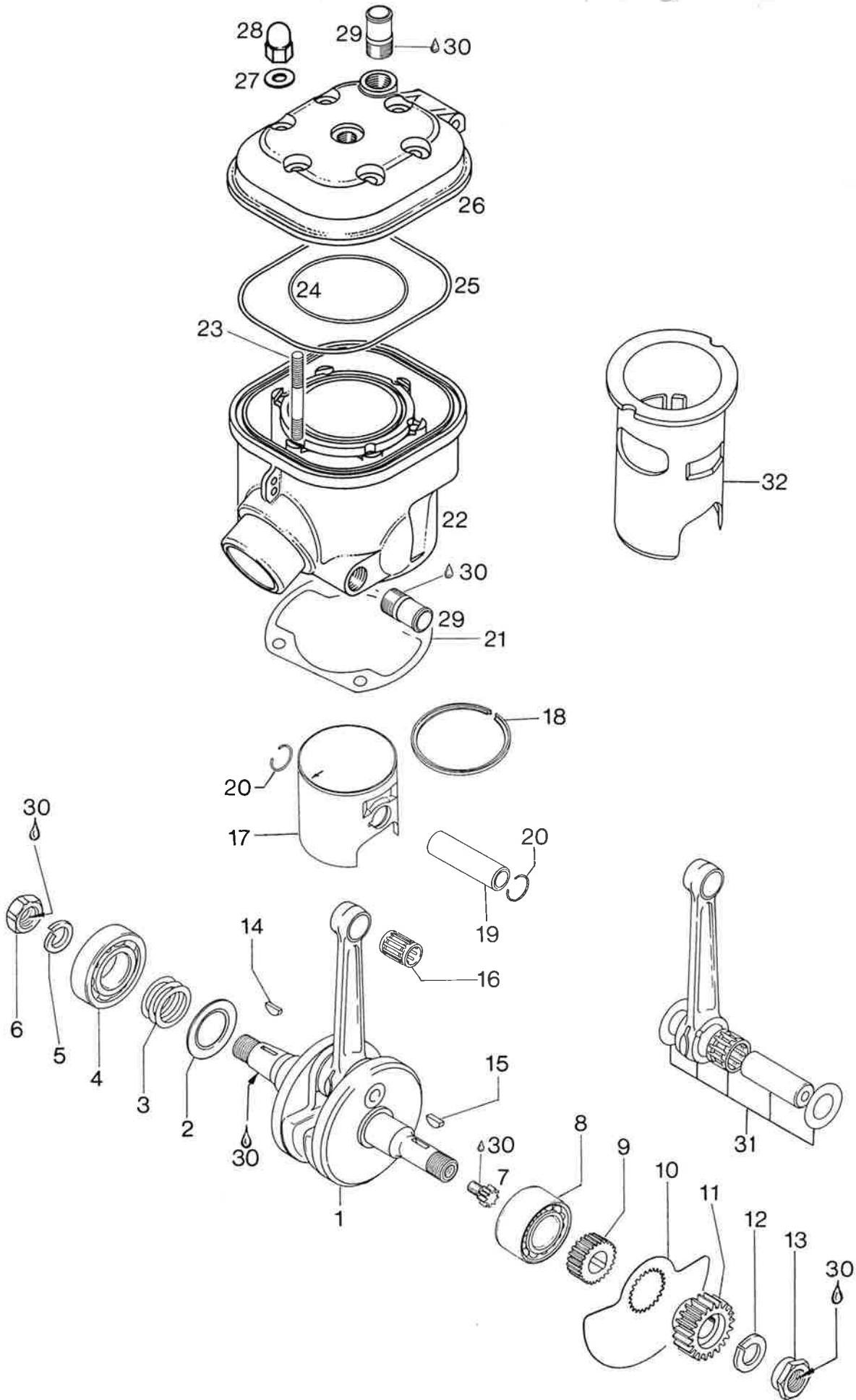


Gehäuse, Drehschieberdeckel
Crankcase, Disk Valve Cover
Carter Motore, Coperchio Valvola

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
1 - 6	292 311	Gehäuse kpl. / crankcase assy. / coppia carter motore	1
3	960 767	Gehäusering MS / ring, crankcase, magneto side / anello teflon cuscinetto destro	1
4	260 400	Gehäusering KS / ring, crankcase, clutch side / anelle teflon cuscinetto sinistro	1
5	229 140	Paßhülse 9,8 Ø x 10 / dowel / spina . .	1
6	229 160	Paßhülse 13,8 Ø x 15 / dowel / spina . .	1
7	230 425	Wellendichtring AS 28x38x7 / oil seal / corteco	1
8	230 421	Wellendichtring AS 28x38x7 / oil seal, transmission main shaft / corteco	1
9	932 030	Rillenkugellager 6203 / ball bearing / cuscinetto	2
10	932 432	Rillenkugellager 6204 / ball bearing / cuscinetto	2
11	945 751	Federring A6 / lock washer / ranella . .	10
12	241 871	Zylinderschraube M6 x 70 / cyl. screw / vite	5
13	241 820	Zylinderschraube M6 x 45 / cyl. screw / vite	5
14	949 900	Paßhülse 8,4 Ø x 10 / dowel / spina . . .	5
15	241 920	Entlüfterschraube M18 x 1,5 / oil filler cap / tappo immissione olio	1
16	239 750	Indexfeder / spring, index / molla . . .	1
17	248 977	Rollenindex kpl. / lever with roller assy., index / leva	1
18	227 800	Anlaufscheibe 16,2/21/0,4 / washer / spessore	1
19	945 840	Sicherungsring 15 x 1 / snapring / seger	1

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
20	650 040	Dichtungsscheibe 12,2/20/1 / gasket ring / guarnizione	1
21	241 781	Magnetschraube M12 x 1,5 / plug, magnetic drain / tappo scarico olio	1
22	950 141	Dichtring C8x14 / gasket ring / guarnizione	1
23	940 580	Sechskantschraube M8 x 16 / screw, hex. head / vite	1
24	230 425	Wellendichtring AS 28x38x7 / oil seal / corteco	1
25	230 310	O-Ring 114-2 / O-ring / anello gomma . . .	1
26	212 430	Drehschieberdeckel / disk valve cover / coperchio valvola	1
27	940 510	Senkschraube M5 x 16 / counter-sunk screw / vite	4
28	267 890	Vergaserwinkelrohr / angular tube, carburetor / manicotto carburatore angolare	1
29	267 810	Vergaserrohr kpl. / carburetor socket / manicotto carburatore	1
30	251 845	Schlauchschelle 42 kpl. / hose clamp assy. / fascetta manicotto carburatore . .	1
31	251 820	Schlauchschelle 47 kpl. / hose clamp assy. / fascetta manicotto carburatore . .	1
32	227 610	Ausgleichscheibe 40/46,5/0,5 mm / shim 0,5 mm / spessore mm. 0,5	nach Bedarf as required a richiesta
	227 611	Ausgleichscheibe 40/46,5/0,3 mm / shim 0,3 mm / spessore mm. 0,3	- " -
	227 612	Ausgleichscheibe 40/46,5/0,1 mm / shim 0,1 mm / spessore mm. 0,1	- " -
33	227 520	Ausgleichscheibe 34/39,5/0,5 mm / shim 0,5 mm / spessore mm. 0,5	- " -
	227 521	Ausgleichscheibe 34/39,5/0,3 mm / shim 0,3 mm / spessore mm. 0,3	- " -
	227 522	Ausgleichscheibe 34/39,5/0,1 mm / shim 0,1 mm / spessore mm. 0,1	- " -
34	227 555	Halteblech / retaining plate / piastra fissaggio cuscinetti	1

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
35	940 315	Senkschraube M5 x 12 / counter-sunk screw / vite	5
36	241 777	Ausrückschraube M12 / screw, kick starter stop / fermo messa in moto . . .	1
37	841 350	Stiftschraube M8 x 90 / stud / colonna	4
38	842 471	Bundhutmutter M8 / cap nut / dado a cappello	4
39	899 683	Flächendichtmittel LOCTITE 515, wein- rot / LOCTITE ruby / LOCTITE rosso . . .	nach Bedarf as required a richiesta
40	899 786	Schraubensicherungsmittel LOCTITE 242, blau / LOCTITE blue / LOCTITE blu . . .	- " -

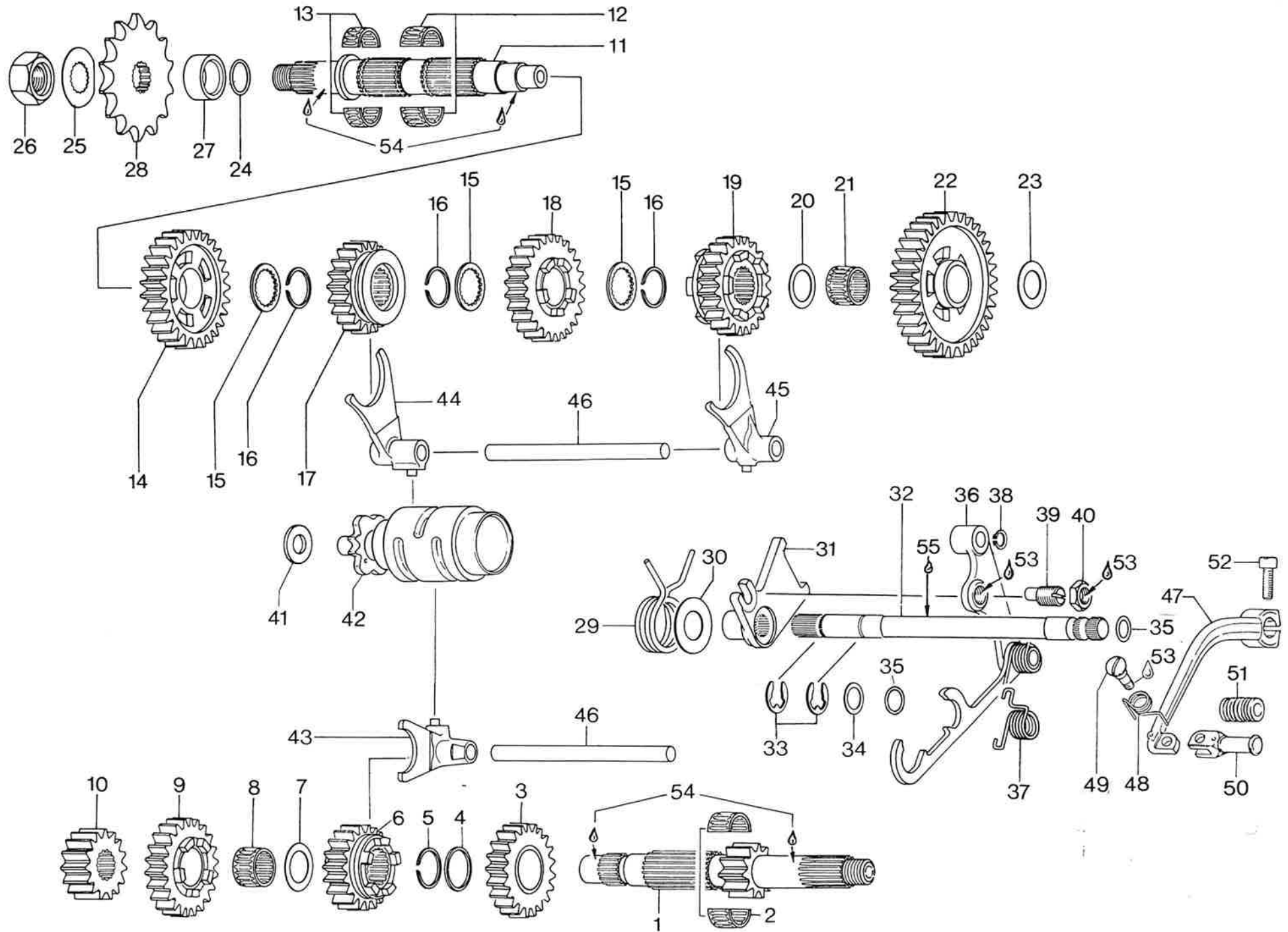


Kurbelwelle, Kolben, Zylinder, Zylinderkopf
 Crankshaft, Piston, Cylinder, Cylinder Head
 Albero Motore, Pistone, Cilindro, Testa Cilindro

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
1	292 027	Kurbelwelle kpl. / crankshaft assy. / albero motore	1
2	227 755	Radiusscheibe 30,9/50/0,75 / shim / spessore	1
3	944 582	Ausgleichscheibe 30,4/40,5/0,3 mm / shim 0,3 mm, crankshaft, magneto side / spessore albero motore mm. 0,3	nach Bedarf as required a richiesta
	944 583	Ausgleichscheibe 30,4/40,5/0,1 mm / shim 0,1 mm, crankshaft, magneto side / spessore albero motore mm. 0,1	- " -
	944 586	Ausgleichscheibe 30,4/40,5/0,2 mm / shim 0,2 mm, crankshaft, magneto side / spessore albero motore mm. 0,2	- " -
4	932 581	Rillenkugellager 6206 / ball bearing / cuscinetto	1
5	245 400	Federring A18 / lock washer / rondella grower	1
6	942 225	Sechskantmutter M18 x 1,5 / hex. nut / dado	1
7	234 040	Pumpenritzel 9 Z. / gear 9 t., water pump / ingranaggio 9 d. per pompa acqua .	1
8	232 750	Schrägkugellager 3205 / ball bearing / cuscinetto	1
9	247 290	Drehschieberhülse / spacer, disk valve / mozzo valvola	1
10	224 105	Drehschieber / disk valve / valvola rotante	1
11,12,13,	292 130	Primärtrieb kpl. (nur Antriebsrad und Kupplungskorb gemeinsam austauschen!) / drive gear with clutch drum assy. (re- place only drive gear with clutch drum assy.!) / ingranaggio albero motore (cambiare solo insieme ingranaggio con campana frizione!)	1
12	945 757	Federring A18 / lock washer / rondella grower	1

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
13	242 615	Bundmutter M18 x 1,5 / nut / dado	1
14	246 011	Scheibenfeder 3 x 5 / Woodruff key / chiavella	1
15	246 570	Scheibenfeder 4 x 5 / Woodruff key / chiavella	1
16	932 904	Kolbenbolzenkäfig / needle bearing / gabbia a rulli spinotto	1
17,18,	292 330	Kolben 72,0 Ø mit Ring, Standard / piston w. ring 72,0 Ø, standard / pistone Ø 72,0 con segmento, standard	1
	292 331	Kolben 72,25 Ø mit Ring, 1. Schliff / piston w. ring 72,25 Ø, 1st oversize / pistone Ø 72,25 con segmento, 1a maggiorazione	1
	292 332	Kolben 72,5 Ø mit Ring, 2. Schliff / piston w. ring 72,5 Ø, 2nd oversize / pistone Ø 72,5 con segmento, 2a maggiorazione . . .	1
	292 333	Kolben 72,75 Ø mit Ring, 3. Schliff / piston w. ring 72,75 Ø, 3rd oversize / pistone Ø 72,75 con segmento, 3a maggiorazione	1
18	215 235	ETL-Ring 72,0 Ø, Standard / SEMI-trapez ring / segmento ETL	1
	215 231	ETL-Ring 72,25 Ø, 1. Schliff / SEMI-trapez ring / segmento ETL	1
	215 232	ETL-Ring 72,5 Ø, 2. Schliff / SEMI-trapez ring / segmento ETL	1
	215 233	ETL-Ring 72,75 Ø, 3. Schliff / SEMI-trapez ring / segmento ETL	1
19	916 185	Kolbenbolzen / piston pin / spinotto . . .	1
20	945 735	Nullhakenring 18 / circlip, piston pin / seger spinotto	2
21	230 552	Dichtung für Zylinderflansch / gasket, cylinder base / guarnizione cilindro . . .	1
22	213 726	Zylinder mit Büchse / cylinder with sleeve / cilindro con camicia	1
23	240 091	Stiftschraube M8 x 50 / stud / colonnetta .	6
24	831 790	O-Ring 78-2 / O-ring / anello gomma	1

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
25	230 200	O-Ring 142-3 / O-ring / anello gomma . .	1
26	213 740	Zylinderkopf / cylinder head / testa cilindro	1
27	250 311	Scheibe 8,4 / washer / rondella	6
28	842 326	Sechskantmutter M8 / hex. nut / dado . .	6
29	224 090	Ablaufrohr / tube / tubo	2
30	899 786	Schraubensicherungsmittel LOCTITE 242, blau / LOCTITE blue / LOCTITE blu . . .	nach Bedarf as required a richiesta
31	292 024	Kurbelwellen-Reparatursatz / crankshaft repair set / gruppo biella completa . .	1
32	213 730	Zylinderbüchse / cylinder sleeve / camicia cilindro	1

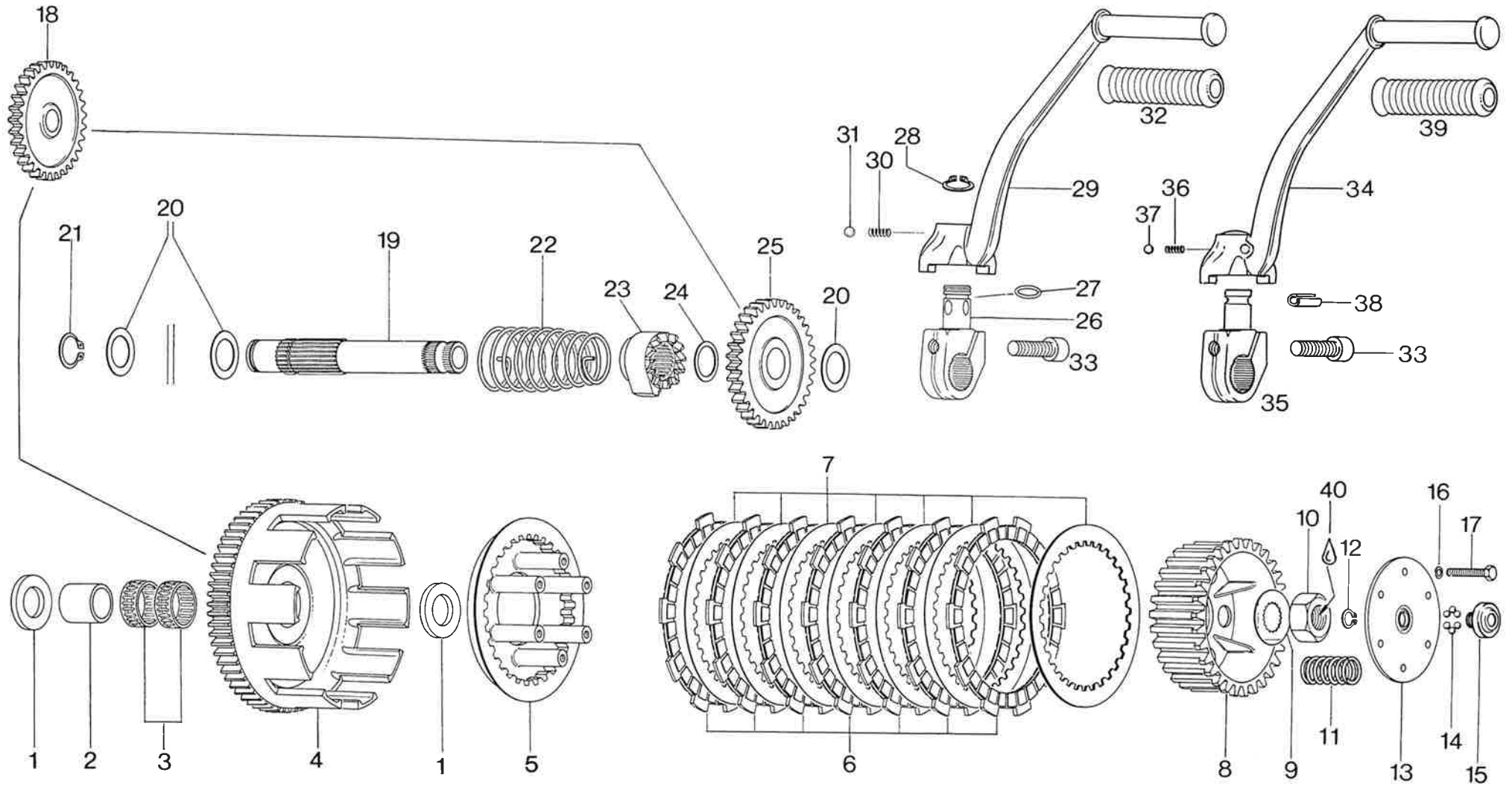


Getriebe
Transmission
Trasmissione

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
1 - 26	281 075	Getriebe kpl. / transmission assy. / cambio completo	1
1	237 560	Vorgelegewelle 13 Z. / clutch shaft / albero primario	1
2	232 795	Nadelkäfig / needle bearing / gabbia a rulli	1
3	235 620	Losrad 17 Z., ⁴ 4. Gang / gear 4th / ingranaggio 4 ^a	1
4	227 475	Anlaufscheibe 24,2x27,5x2,3 / thrust washer / spessore	1
5	245 340	Sprengring 24 / snapring / seger	1
6	235 602	Schaltrad 15 Z., 3. Gang / gear 3rd / ingranaggio 3 ^a	1
7	227 445	Anlaufscheibe 21,2x27,5x1 / thrust washer / spessore	1
8	232 805	Nadelkäfig / needle bearing / gabbia a rulli	1
9	235 660	Losrad 22 Z., ⁵ 5. Gang / gear 5th / ingranaggio 5 ^a	1
10	235 646	Festrad 13 Z., ² 2. Gang / gear 2nd / ingranaggio 2 ^a	1
11	237 454	Hauptwelle / main shaft / albero secondario	1
12	232 800	Nadelkäfig 21x25x13 / needle bearing / gabbia a rulli	1
13	232 740	Nadelkäfig 21x25x10 / needle bearing / gabbia a rulli	1
14	235 658	Losrad 23 Z., ² 2. Gang / gear 2nd / ingranaggio 2 ^a	1
15	227 465	Anlaufscheibe 22x30x2,6 / thrust washer / spessore	3
16	245 340	Sprengring 24 / snapring / seger	3

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
17	235 113	Schaltrad 21 Z., 5. Gang / gear 5th / ingranaggio 5 ^a	1
18	235 610	Losrad 21 Z., 3. Gang / gear 3rd / ingranaggio 3 ^a	1
19	235 633	Schaltrad 19 Z., 4. Gang / gear 4th / ingranaggio 4 ^a	1
20	944 468	Anlaufscheibe 20,5x30x1 / thrust washer / spessore	1
21	232 790	Nadelkäfig 20x24x12 / needle bearing / gabbia a rulli	1
22	235 473	Losrad 31 Z., 1. Gang / gear 1st / ingranaggio 1 ^a	1
23	227 430	Anlaufscheibe 17,2x30x1 / thrust washer / spessore	1
24	230 400	O-Ring 18-1,5 / O-ring / anello gomma . .	1
25	245 320	Sicherungsblech NA20 / washer / rondella .	1
26	242 605	Sechskantmutter M18 x 1,5 / hex. nut / dado	1
27	247 225	Distanzhülse 20x28x8,5 / distance sleeve / distanziale	1
28	236 950	Kettenrad 13 Z. / sprocket / pignone . . .	1
	236 951	Kettenrad 14 Z. / sprocket / pignone . . .	1
	236 952	Kettenrad 15 Z. / sprocket / pignone . . .	1
	236 953	Kettenrad 16 Z. / sprocket / pignone . . .	1
29	239 640	Haarnadelfeder / spring / molla	1
30	427 070	Scheibe 18,2x34x1 / thrust washer / spessore	1
31	258 575	Schwenkhebel / lever, transmission actuating / piastra portamolla cambio . .	1
32	237 437	Schaltwelle / shift shaft / albero cambio	1
33	945 790	Sicherungsscheibe 12 / retaining ring, shift shaft / seger albero cambio	2
34	944 851	Ausgleichscheibe 14,3/20/0,5 mm / shim 0,5 mm / spessore mm. 0,5	1
35	430 110	O-Ring 10-2,7 / O-ring / anello gomma . .	2

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
36	258 645	Schaltklinke / pawl assy. / grimagliera desmodromico	1
37	239 650	Klinkenfeder / spring, pawl / molla	1
38	245 330	Sicherungsring 10 x 1 / snapring / seger	1
39	241 805	Exzentrerschraube M12 x 1 / screw, pawl positioning / vite registro	1
40	242 270	Sechskantmutter M12 x 1 / hex. nut, pawl positioning locking / dado registro grimagliera	1
41	827 265	Scheibe 12,5/21,5/2 / washer / rondella	1
42	258 745	Schaltwalze kpl. / shift drum assy. / desmodromico	1
43	258 725	Schaltgabel 4./5. Gang / fork, shifting 4 - 5 / bandieretta cambio 4 ⁸ -5 ⁸	1
44	258 715	Schaltgabel 2. Gang / fork, shifting 2 / bandieretta cambio 2 ⁶	1
45	258 705	Schaltgabel 1./3. Gang / fork, shifting 1 - 3 / bandieretta cambio 1 ⁸ -3 ⁸	1
46	258 540	Schaltstange / pin, shift fork guide / asta bandieretta	2
47 - 51	248 917	Fußschalthebel kpl. / shift lever assy. / leva cambio completa	1
47	248 910	Fußschalthebel / shift lever / leva cambio	1
48	239 770	Hebelfeder / spring / molla	1
49	240 145	Lagerschraube M6 x 19 / bearing screw / vite	1
50	248 905	Klapphebel / folding lever / leva piegabile	1
51	260 545	Klapphebelschleife / rubber, folding lever / gommino leva piegabile	1
52	241 930	Zylinderschraube M6 x 20 / cyl. screw / vite	1
53	899 786	Schraubensicherungsmittel LOCTITE 242, blau / LOCTITE blue / LOCTITE blu	nach Bedarf as required a richiesta
54		Copa Slip	- " -
55		PB-Energrelase LS3	- " -

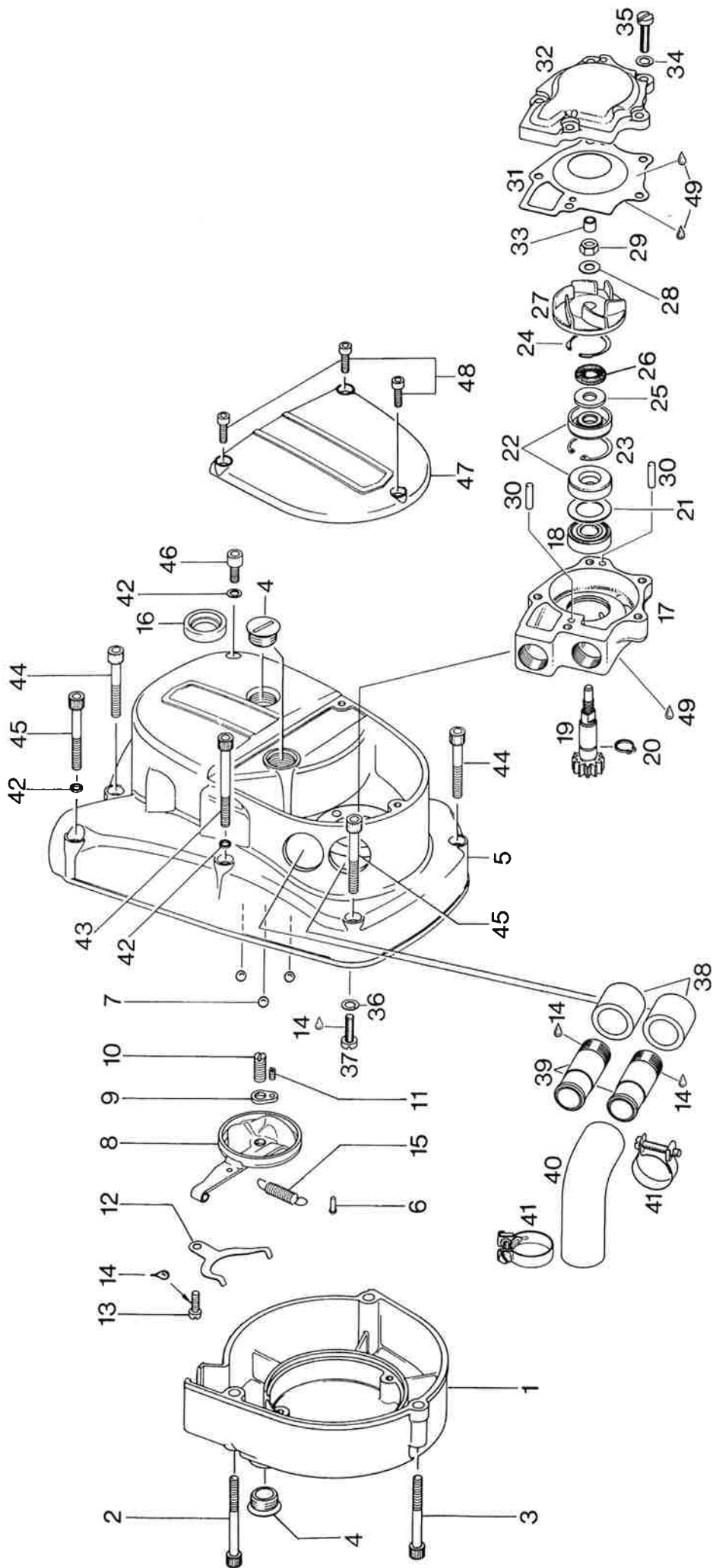
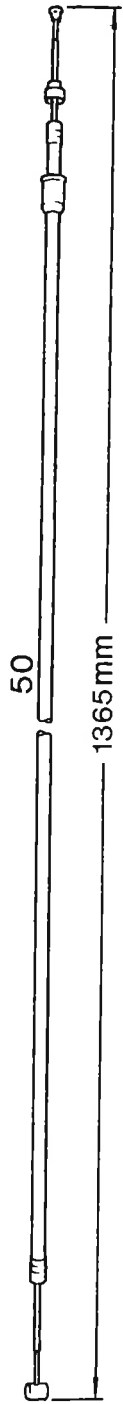


Kupplung, Kickstarter
Clutch, Kick Start
Frizione, Messa in Moto

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
1	227 600	Anlaufscheibe 20,2/35/3 / thrust washer, clutch drum / spessore campana frizione .	2
2	232 700	Innenring / inner race, clutch drum / boccola campana frizione	1
3	232 650	Nadelkäfig 25x29x10 / needle bearing, clutch drum / gabbia a rulli campana frizione	2
4	292 130	Primärtrieb kpl. (nur Antriebsrad mit Kupplungskorb gemeinsam austauschen!) / drive gear with clutch drum assy. (re- place only drive gear with clutch drum assy.!) / campana frizione (cambiare solo insieme ingranaggio con campana frizione!)	1
5	259 570	Stützteller / plate, clutch, inner pressure / tamburello	1
6	259 566	Belaglamelle 3 mm / plate, clutch friction / disco frizione guarnito . . .	7
7	259 557	Stahllamelle 1 mm / plate, clutch, outer pressure / disco frizione ferro . .	7
8	259 549	Mitnehmer / clutch hub / tamburello frizione	1
9	245 320	Sicherungsblech NA20 / washer, trans- mission shaft locking / rondella fissaggio dado frizione	1
10	242 605	Sechskantmutter M18 x 1,5 / hex. nut / dado frizione	1
11	239 740	Kupplungsfeder (Federn nur satzweise wechseln!) / spring, clutch (change springs only setwise!) / molla frizione (cambiare solo tutta la serie!)	6
12 - 15	259 596	Druckplatte kpl. / plate, clutch spring retaining with hub assy. / piattello completo frizione	1
12	245 330	Sicherungsring 10 x 1 / snapring / seger piattello frizione	1

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
13	259 590	Druckplatte / plate, clutch spring retaining / piattello	1
14	932 990	Kugel 5/32" / ball / sfere piattello . .	12
15	259 705	Druckpilz / hub, clutch spring retaining / cuscinetto piattello	1
16	945 750	Federring A5 / locking washer 5 / rondella grower 5, fissaggio piattello frizione	6
17	241 770	Sechskantschraube M5 x 25 / screw, hex. head / vite fissaggio piattello frizione	6
18	235 205	Zwischenrad kpl. / gear, kick start idler / ingranaggio intermedio messa in moto	1
19	237 428	Starterwelle / kick start shaft / albero messa in moto	1
20	944 468	Anlaufscheibe 20,5/30/1 / thrust washer / spessore messa in moto	3
21	945 660	Sicherungsring 20 x 1,2 / snapring, kick start shaft / seger messa in moto	1
22	239 760	Kickstarterfeder / spring, kick start return / molla di richiamo messa in moto	1
23	228 185	Sperrad / ratchet gear, kick start / innesto messa in moto	1
24	227 480	Anlaufscheibe 20,2/25,5/1 / thrust washer, kick gear / spessore albero messa in moto	1
25	235 215	Starterrad kpl. / gear, kick start drive / ingranaggio messa in moto	1
26 - 32	248 870	Kickstarterhebel kpl. / lever assy., kick start / pedale messa in moto	1
26 - 28	248 809	Kickstarternabe kpl. / hub assy., kick start / parte inferiore messa in moto . .	1
27	230 461	O-Ring 8,9-1,9 / O-ring / anello snodo messa in moto	1
28	945 845	Sicherungsring 15 x 1,5 / snapring, kick start lever / seger messa in moto	1
29	248 794	Kickstarterhebel / lever, kick start / parte superiore messa in moto	1

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
30	239 535	Druckfeder / spring, kick start lever / molla sfera messa in moto	1
31	232 440	Kugel 7/32" / ball, kick start lever / sfera messa in moto	1
32	260 210	Muffe / rubber sleeve, kick start / gommino pedale messa in moto	1
33	840 991	Zylinderschraube M8 x 30 / cyl. screw / vite fissaggio messa in moto	1
34 - 39	248 020	Kickstarterhebel kpl. (geschlossene Ausführung) / lever assy., kick start (closed execution) / pedale messa in moto (esecuzione chiusa) compl.	1
34	248 015	Kickstarterhebel (geschlossene Aus- führung) / lever, kick start (closed execution) / pedale messa in moto (esecuzione chiusa)	1
35	248 980	Kickstarternabe / hub, kick start / parte inferiore messa in moto	1
36	239 537	Druckfeder / spring, kick start lever / molla sfera messa in moto	1
37	232 440	Kugel 7/32" / ball, kick start lever / sfera messa in moto	1
38	229 210	Spannhülse 6 x 20 / dowel tube / perno tenditore	1
39	260 210	Muffe / rubber sleeve, kick start / gommino pedale messa in moto	1
40	899 786	Schraubensicherungsmittel 6 ccm, LOCTITE 242, blau / means of securing, LOCTITE blue, 6 c.c. / flacone LOCTITE blu 6 cc.	nach Bedarf as required a richiesta

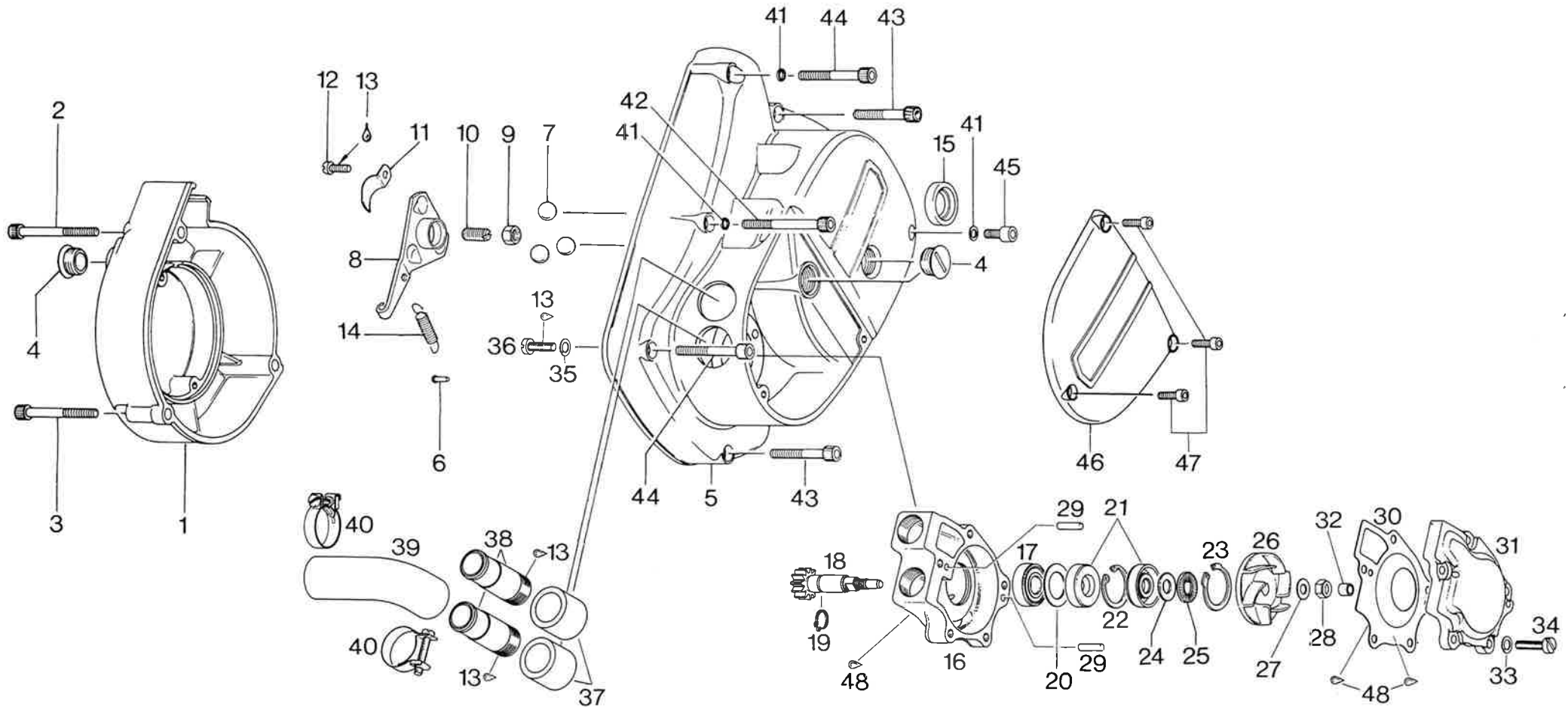
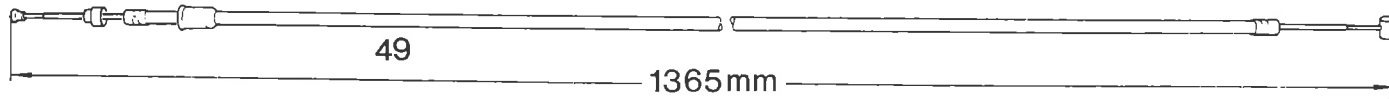


Zünderdeckel, Kupplungsdeckel, Wasserpumpe, Kupplungsausrücker mit 7/32" Kugeln
 Magneto Cover, Clutch Cover, Water Pump, Cam assy. with 7/32" balls
 Coperchio Volano, Coperchio Frizione, Pompa Acqua, Chiocciola con Sfere 7/32"

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
1	212 151	Zünderdeckel / magneto cover / coperchio volano	1
2	241 761	Zylinderschraube M6 x 50 / cyl. screw / vite	2
3	241 821	Zylinderschraube M6 x 45 / cyl. screw / vite	1
4	241 800	Verschlußschraube M18 x 1,5 / plug screw / vite tappo	3
5,6,	212 798	Kupplungsdeckel kpl. / clutch cover assy. / coperchio frizione completo . . .	1
6	949 030	Halbrundkerbnagel 3 x 8 / drive pin / spina	1
7	232 440	Kugel 7/32" / ball / sfera	3
8	259 790	Ausrückteller kpl. / cam assy., clutch release / chiocciola frizione	1
9	259 630	Fixierplatte / plate, clutch adjustment locking / fermo vite registro frizione . .	1
10	241 791	Gewindestift M8 x 16 / screw, clutch adjustment / vite registro frizione . . .	1
11	241 795	Gewindestift M4 x 6 / screw / grano fermo	1
12	239 660	Blattfeder / spring, clutch cam retaining / innesto frizione	1
13	240 560	Zylinderschraube M5 x 12 / cyl. screw / vite	1
14	899 786	Schraubensicherungsmittel LOCTITE 242, blau / LOCTITE blue / LOCTITE blu	nach Bedarf as required a richiesta
15	239 630	Zugfeder / spring, clutch cam return / molla	1
16	230 355	Wellendichtring BS 20x28x6 / oil seal / corteco	1
17 - 35	293 265	Wasserpumpe kpl. / water pump assy. / pompa acqua completa	1

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
17	222 070	Wasserpumpengehäuse / housing, water pump / corpo pompa acqua	1
18	232 100	Rillenkugellager 6000 / ball bearing / cuscinetto	1
19	237 750	Pumpenwelle 11 Z. / pump shaft 11 t. / albero pompa 11 d.	1
20	245 330	Sicherungsring 10 x 1 / snapring / seger .	1
21	227 480	Scheibe 20,2x25,5x1 / shim 1,0 mm / spessore	1
22	230 190	Wellendichtring 10x26x7 / oil seal / corteco	2
23	245 560	Sicherungsring 24 x 1,2 / snapring / seger	1
24	245 555	Sicherungsring 26 x 1,2 / snapring / seger	1
25	239 930	Tellerfeder A16 / spring washer 16 / rondella grower 16	1
26	227 155	Reibscheibe / friction washer / ranella . .	1
27	922 035	Lauftrad / impeller, water pump / girante .	1
28	244 211	Scheibe 6,4 / washer / rondella	1
29	842 040	Sicherungsmutter M6 / lock nut / dado . . .	1
30	232 730	Nadelrolle 4x15,8 G3 / needle roll / perno	2
31	222 090	Leitblech / guiding plate / lamiera di guida	1
32,33,	222 081	Wasserpumpendeckel kpl. / cover assy., water pump / coperchio completo, pompa acqua	1
33	233 520	Lagerbüchse / bushing / bussola	1
34	945 750	Federring A5 / lock washer / rondella grower	5
35	840 351	Zylinderschraube M5 x 20 / cyl. screw / vite	5
36	945 750	Federring A5 / lock washer / rondella grower	3
37	240 761	Zylinderschraube M5 x 16 / cyl. screw / vite	3

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
38	222 105	Dichtschauch / sealing tube / tubo guarnizione	2
39	224 095	Zulaufrohr / tube / tubo	2
40	222 100	Kühlwasserschlauch / water tube / tubo acqua	1
41	251 870	Schlauchselle 23 kpl. / hose clamp assy. / fascetta manicotto tubo	2
42	830 890	Dichtring 6,2/8,9/1 / gasket ring / rondella guarnizione	3
43	241 761	Zylinderschraube M6 x 50 / cyl. screw / vite	1
44	241 811	Zylinderschraube M6 x 35 / cyl. screw / vite	5
45	241 816	Zylinderschraube M6 x 40 / cyl. screw / vite	3
46	840 371	Zylinderschraube M6 x 11,5 / cyl. screw, oil level / vite	1
47	212 066	Pumpendeckel / pump cover / coperchio pompa	1
48	241 841	Zylinderschraube M5 x 12 / cyl. screw / vite	3
49		SILASTIC	nach Bedarf as required a richiesta
50	297 445	Kupplungsseilzug kpl. / clutch cable assy. / cavo frizione completo	1

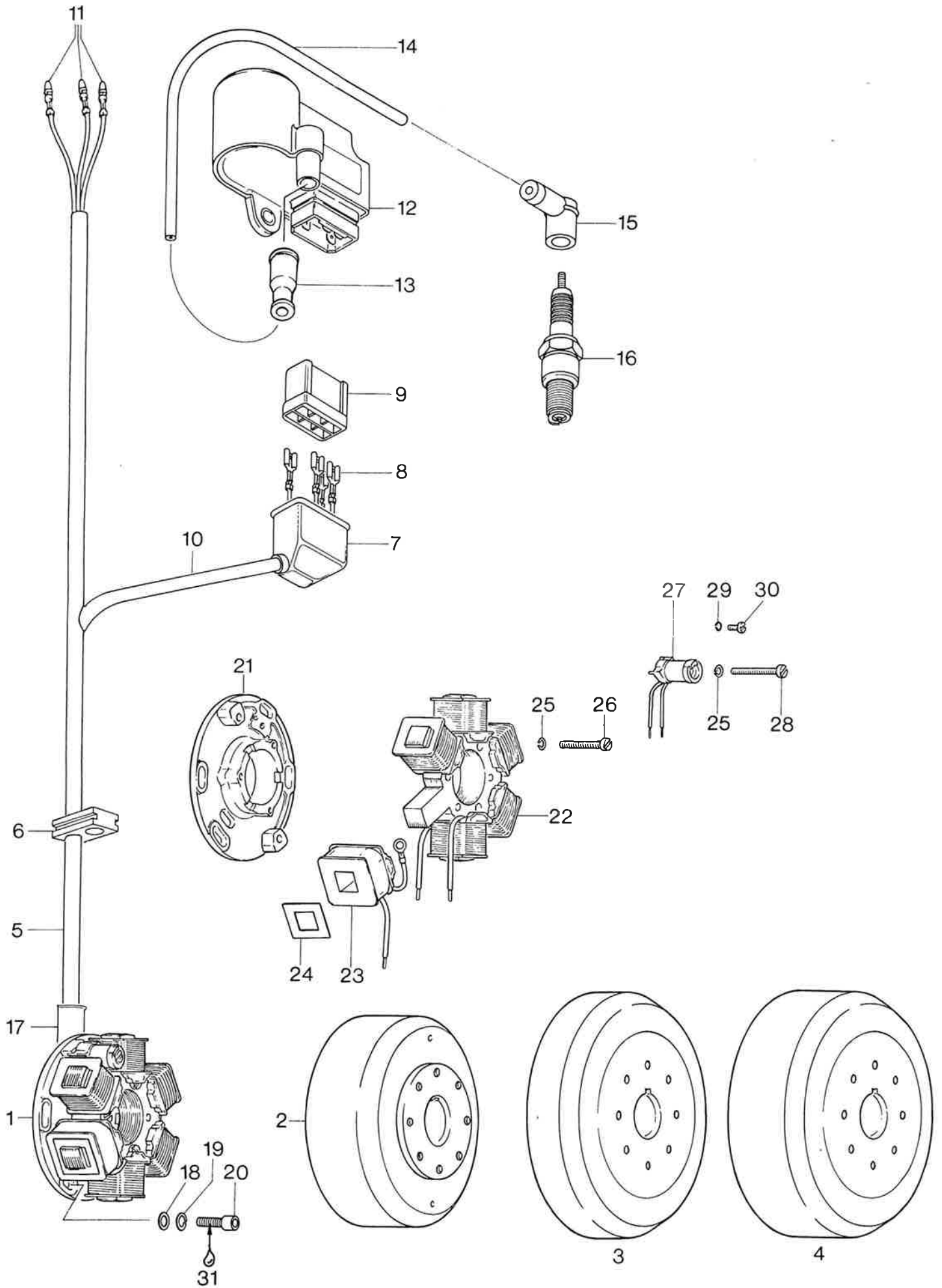


Zünderdeckel, Kupplungsdeckel, Wasserpumpe, Kupplungsausrücker mit 12 mm Kugeln
 Magneto Cover, Clutch Cover, Water Pump, Cam assy. with 12 mm balls
 Coperchio Volano, Coperchio Frizione, Pompa Acqua, Chiocciola con Sfere 12 mm

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
1	212 151	Zünderdeckel / magneto cover / coperchio volano	1
2	241 761	Zylinderschraube M6 x 50 / cyl. screw / vite	2
3	241 821	Zylinderschraube M6 x 45 / cyl. screw / vite	1
4	241 800	Verschlußschraube M18 x 1,5 / plug screw / vite tappo	3
5,6,	210 018	Kupplungsdeckel kpl. / clutch cover assy. / coperchio frizione completo . . .	1
6	949 030	Halbrundkerbnagel 3 x 8 / drive pin / spina	1
7	232 150	Kugel 12 mm / ball / sfera	3
8	259 945	Ausrückteller kpl. / cam assy., clutch release / chiocciola frizione	1
9	942 670	Sechskantmutter M8 / hex. nut / dado . . .	1
10	241 791	Gewindestift M8 x 16 / screw, clutch adjustment / vite registro frizione . . .	1
11	239 901	Blattfeder / spring, clutch cam retaining / innesto frizione	1
12	240 560	Zylinderschraube M5 x 12 / cyl. screw / vite	1
13	899 786	Schraubensicherungsmittel LOCTITE 242, blau / LOCTITE blue / LOCTITE blu	nach Bedarf as required a richiesta
14	239 635	Zugfeder / spring, clutch cam return / molla	1
15	230 355	Wellendichtring BS 20x28x6 / oil seal / corteco	1
16 - 34	293 265	Wasserpumpe kpl. / water pump assy. / pompa acqua completa	1
16	222 070	Wasserpumpengehäuse / housing, water pump / corpo pompa acqua	1

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
17	232 100	Rillenkugellager 6000 / ball bearing / cuscinetto	1
18	237 750	Pumpenwelle 11 Z. / pump shaft 11 t. / albero pompa 11 d.	1
19	245 330	Sicherungsring 10 x 1 / snapring / seger .	1
20	227 480	Scheibe 20,2x25,5x1 / shim 1,0 mm / spessore	1
21	230 190	Wellendichtring 10x26x7 / oil seal / corteco	2
22	245 560	Sicherungsring 24 x 1,2 / snapring / seger	1
23	245 555	Sicherungsring 26 x 1,2 / snapring / seger	1
24	239 930	Tellerfeder A16 / spring washer 16 / rondella grower 16	1
25	227 155	Reibscheibe / friction washer / ranella .	1
26	922 035	Lauftrad / impeller, water pump / girante .	1
27	244 211	Scheibe 6,4 / washer / rondella	1
28	842 040	Sicherungsmutter M6 / lock nut / dado . .	1
29	232 730	Nadelrolle 4x15,8 G3 / needle roll / perno	2
30	222 090	Leitblech / guiding plate / lamiera di guida	1
31,32,	222 081	Wasserpumpendeckel kpl. / cover assy., water pump / coperchio completo, pompa acqua	1
32	233 520	Lagerbüchse / bushing / bussola	1
33	945 750	Federring A5 / lock washer / ronella grower	5
34	840 351	Zylinderschraube M5 x 20 / cyl. screw / vite	5
35	945 750	Federring A5 / lock washer / ronella grower	3
36	240 761	Zylinderschraube M5 x 16 / cyl. screw / vite	3
37	222 105	Dichtschlauch / sealing tube / tubo guarnizione	2

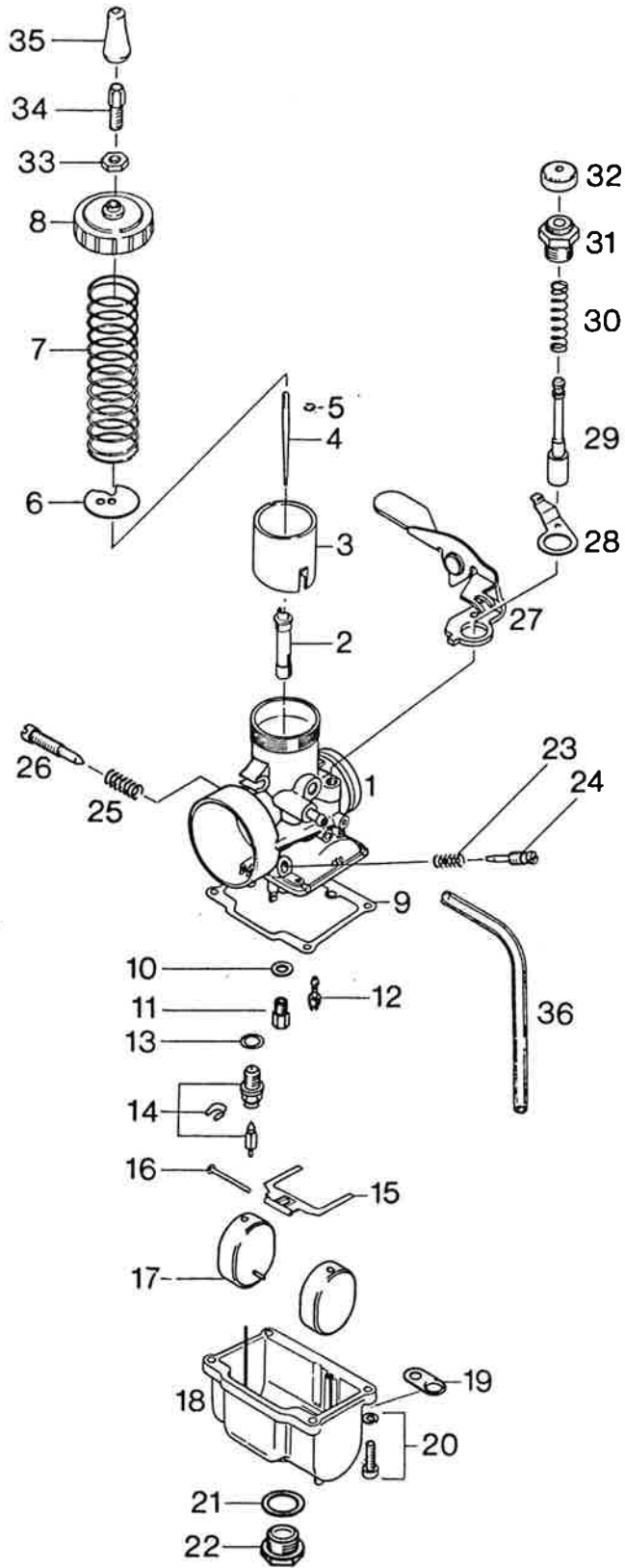
Bild-Nr.. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
38	224 095	Zulaufrohr / tube / tubo	2
39	222 100	Kühlwasserschlauch / water tube / tubo acqua	1
40	251 870	Schlauchschele 23 kpl. / hose clamp assy. / fascetta manicotto tubo	2
41	830 890	Dichtring 6,2/8,9/1 / gasket ring / rondella guarnizione	3
42	241 761	Zylinderschraube M6 x 50 / cyl. screw / vite	1
43	241 811	Zylinderschraube M6 x 35 / cyl. screw / vite	5
44	241 816	Zylinderschraube M6 x 40 / cyl. screw / vite	3
45	840 371	Zylinderschraube M6 x 11,5 / cyl. screw, oil level / vite	1
46	212 066	Pumpendeckel / pump cover / coperchio pompa	1
47	241 841	Zylinderschraube M5 x 12 / cyl. screw / vite	3
48		SILASTIC	nach Bedarf as required a richiesta
49	297 445	Kupplungsseilzug kpl. / clutch cable assy. / cavo frizione completo	1



Magnetzünder-Generator 12V 60W
 Magneto-Generator 12V 60W
 Volano 12V 60W

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
1,2,5 - 15	292 344	MZ-Generator kpl. (Ausführung mit leichtem Schwungrad) / magneto generator assy. (execution with light flywheel) / volano completo (esecuzione con volano leggero) .	1
1,3,5 - 15	292 345	MZ-Generator kpl. (Ausführung mit mittelschwerem Schwungrad) / magneto generator assy. (execution with medium weight flywheel) / volano completo (esecuzione con volano medio)	1
1,4,5 - 15	292 229	MZ-Generator kpl. (Ausführung mit schwerem Schwungrad) / magneto generator assy. (execution with heavy flywheel) / volano completo (esecuzione con volano pesante) .	1
1,5 - 11	292 232	Ankerplatte kpl. / stator plate assy. / piatto volano completo	1
2	292 274	Magnetrad kpl. (leicht) / flywheel assy. (light) / parte rotante volano (leggero) .	1
3	292 277	Magnetrad kpl. (mittelschwer) / flywheel assy. (medium weight) / parte rotante volano (medio)	1
4	292 276	Magnetrad kpl. (schwer) / flywheel assy. (heavy) / parte rotante volano (pesante) .	1
5	260 435	Isolierschlauch 600 mm / protection hose / guaina impianto	1
6	260 345	Leitungstülle / cable grommet / gommina filo volano	1
7	960 791	Schutzkappe / protection cap / cuffia centralina	1
8	864 011	Steckhülse / Faston connector / spinetta Faston	4
9	865 453	Steckergehäuse / connector housing / guaina	1
10	260 467	Isolierschlauch 285 mm / protection hose / guaina impianto	1
11	964 062	Steckerstift / contact pin / spina a baionetta	3

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
12	264 475	Elektronikbox / electronic box / centralina	1
13	960 550	Regenschutzkappe / protection cap / cappuccio gomma filo candela	1
14	864 075	Zündleitung 440 mm / ignition cable / filo candela	1
15	865 200	Zündleistungsstecker / spark plug protector / cappuccio candela	1
16	899 576	Zündkerze W300 T2 / spark plug W300 T2 / candela W300 T2	1
17	224 030	Kabelfixierung / holder, cables / impianto	1
18	927 570	Scheibe 5,3 / washer / rondella	2
19	945 750	Federring A5 / lock washer / rondella grower	2
20	840 510	Zylinderschraube M5 x 16 / cyl. screw / vite	2
21	866 245	Ankerplatte / stator plate alone / piatto nudo volano	1
22,23,24,	264 675	Ankersatz kpl. / coil set with iron core assy. / gruppo bobine	1
23	866 230	Ladeanker / charging coil / bobina alimentazione	1
24	264 680	Kurzschlußplatte / damping plate / piatto ammortizzatore	1
25	945 758	Federring A4 / lock washer / rondella grower	4
26	941 281	Zylinderschraube M4 x 25 / cyl. screw / vite	3
27	264 665	Steueranker / trigger coil / bobina commando	1
28	241 327	Zylinderschraube M4 x 28 / cyl. screw / vite	1
29	245 090	Federring A3 / lock washer / rondella grower	1
30	941 205	Zylinderschraube M3 x 6 / cyl. screw / vite	1
31	899 786	Schraubensicherungsmittel LOCTITE 242, blau / LOCTITE blue / LOCTITE blu	nach Bedarf as required a richiesta

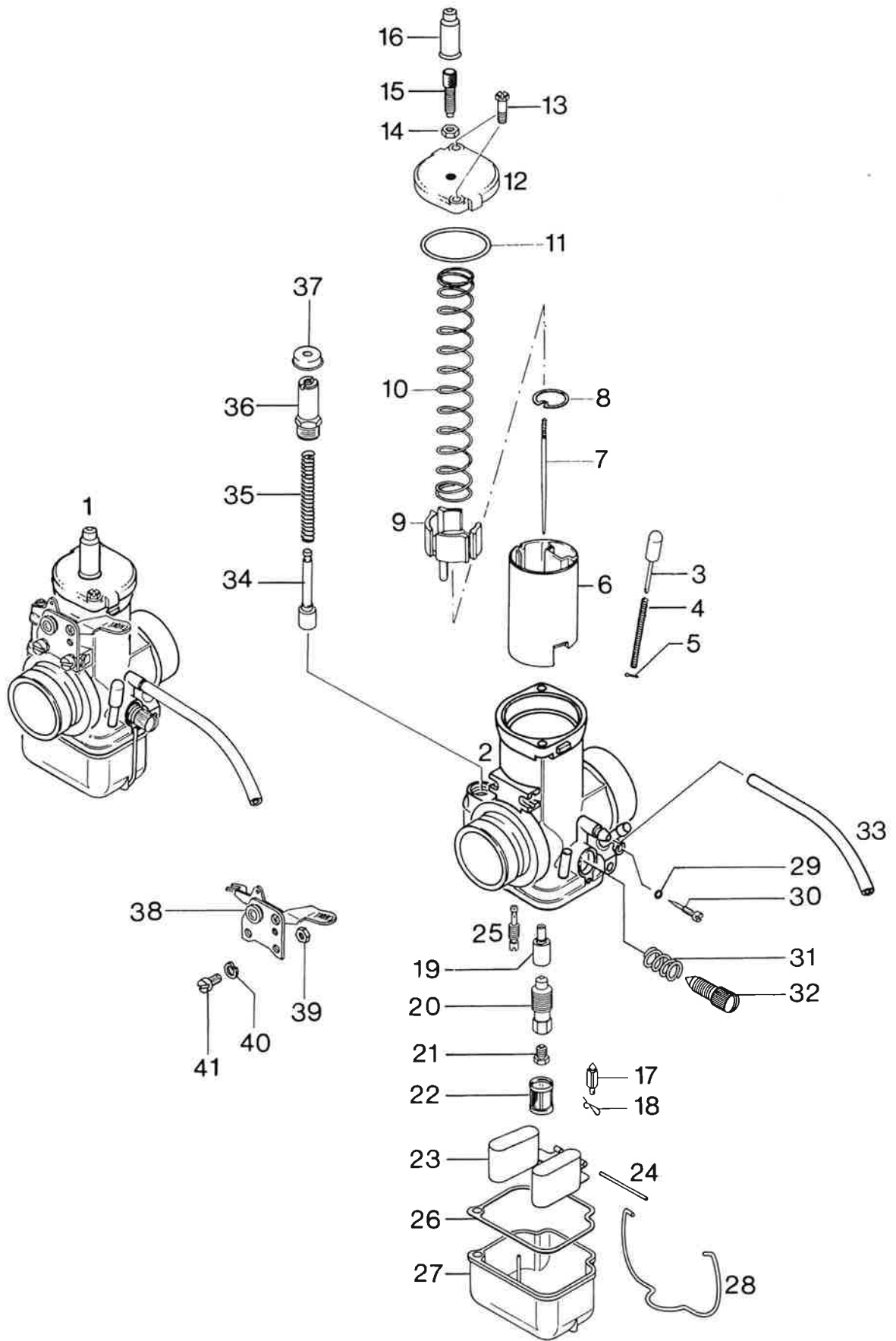


MIKUNI-Vergaser
MIKUNI-Carburetor
Carburatore MIKUNI

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
1 - 34	291 948	MIKUNI-Vergaser VM34-253 / MIKUNI-carburetor assy. / carburatore MIKUNI . .	1
1		Vergasergehäuse kpl. (nicht als Ersatzteil lieferbar, Vergaser kpl. muß verwendet werden) / carburetor housing (not available as spare part, use carburetor assy.) / corpo carburatore (non fornibile come pezzo di ricambi, bisogna usare carburatore completo) . . .	1
2	963 956	Nadeldüse 159/P-8 / needle jet / pulverizzatore	1
3	963 937	Gasschieber / carburetor piston / valvola gas	1
4	963 923	Düsennadel / jet needle / spillo valvola	1
5	845 230	Sicherungsscheibe / circlip / seger . . .	1
6	963 940	Federplatte / retainer plate / ranella molla valvola gas	1
7	938 930	Schieberfeder / spring, carburetor piston / molla valvola gas	1
8	963 875	Deckelverschraubung / threaded cap / coperchio valvola	1
9	831 895	Dichtung / gasket / guarnizione	1
10	827 660	Scheibe 5,3 / washer / rondella	1
11	963 880	Hauptdüse 270 / main jet / getto	1
	963 976	Hauptdüse 260 / main jet / getto	1
	963 881	Hauptdüse 280 / main jet / getto	
	963 882	Hauptdüse 290 / main jet / getto	
	963 883	Hauptdüse 300 / main jet / getto	
	963 884	Hauptdüse 310 / main jet / getto	
12	963 820	Leerlaufdüse 35 / idler jet / getto minimo	1

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
	963 825	Leerlaufdüse 40 / idler jet / getto minimo	
13	831 905	Dichtring / sealing ring / anello guarnizione	1
14	963 847	Nadelventil kpl. / needle valve assy. / valvola a spillo	1
15	963 835	Schwimmernadel / float arm / leva galleggiante	1
16	929 770	Stift / pin, float arm / perno leva galleggiante	1
17	963 905	Schwimmer / float / galleggiante	2
18		Schwimmergehäuse (nicht als Ersatzteil lieferbar) / float chamber (not available as spare part) / vaschetta (non fornibile come pezzo di ricambi)	1
19	261 800	Schlauchlasche / plate / coprigiunto . . .	2
20	240 450	Kombischraube M5 x 16 / combined screw / vite	4
21	230 900	Dichtring / sealing ring / anello guarnizione	1
22	963 967	Ablaßschraube / plug screw / vite	1
23	938 950	Druckfeder / spring, air regulating screw / molla vite aria	1
24	963 860	Luftregulierschraube / air regulating screw / vite aria	1
25	938 940	Druckfeder / spring, adjustment screw / molla vite minimo	1
26	963 850	Stellschraube / adjustment screw / vite minimo	1
27	261 810	Handhebel kpl. / choke lever assy. / dispositivo starter completo	1
28	239 840	Blattfeder / spring / molla ballestra . .	1
29	963 795	Startkolben mit Dichtung / starting piston with gasket / pistoncino starter con guarnizione	1
30	938 925	Druckfeder / spring, starting piston / molla pistoncino starter	1

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
31	963 817	Startgehäuse / housing, starting piston / corpo pistoncino starter	1
32	260 495	Gummikappe / rubber cap / gommino tappo corpo pistoncino aria	1
33	942 541	Sechskantmutter M6 x 0,75 / hex. nut / dado registro filo gas	1
34	241 445	Stellschraube M6 x 0,75 / adjustment screw / registro filo gas	1
35	960 980	Gummitülle / rubber grommet / cappuccio registro filo gas	1
36	260 581	Entlüfterschlauch 120 mm / vent line / tubo dell'aria	2

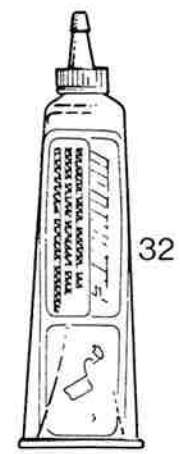
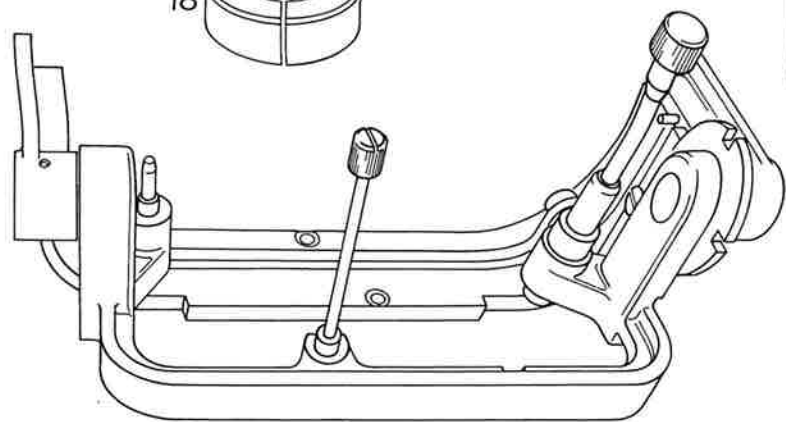
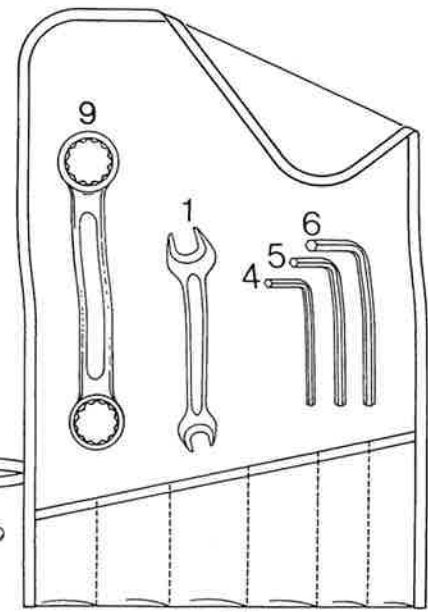
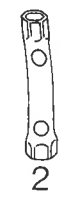
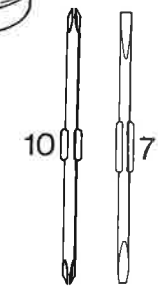
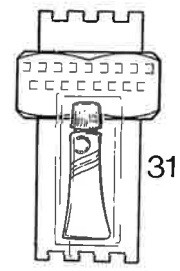
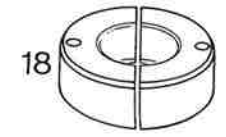
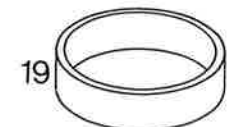
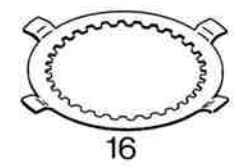
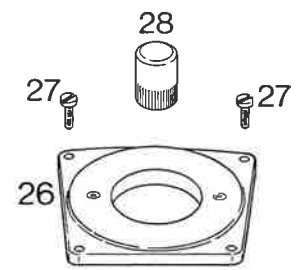
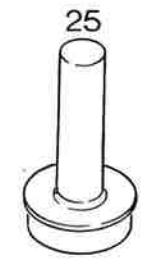
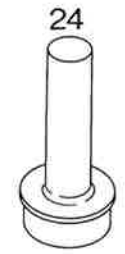
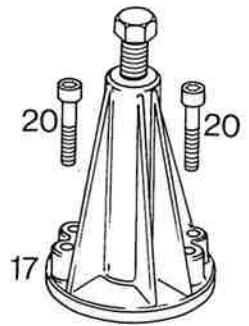
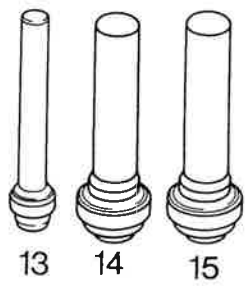


BING-Vergaser
 BING-Carburetor
 Carburatore BING

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
1	292 811	DS-Startvergaser 54/34/118 / carburetor / carburatore	1
2		Vergasergehäuse kpl. (nicht als Ersatz- teile lieferbar, Vergaser kpl. muß ver- wendet werden / carburetor housing assy. (not available as spare part, use carburetor assy.) / corpo carburatore completo (non fornibile come pezzo di ricambi, bisogna usare carburatore completo)	1
3	963 780	Tupfer / tickler / titillatore	1
4	938 910	Tupferfeder / spring, tickler / molla titillatore	1
5	261 090	Splin 0,8 x 5 / splint pin / coppiglia .	1
6	963 674	Gasschieber / carburetor piston / valvola gas	1
7	963 716	Düsennadel 4E2 / jet needle / spillo valvola	1
8	963 500	Halteplättchen / holding plate / piatto .	1
9	827 345	Federtasse / plastic spring cup / custodia molla valvola gas	1
10	938 765	Schieberfeder 1,1/14 / spring, carburetor piston / molla valvola gas	1
11	831 450	Gummidichtung / rubber ring / anello gomma	1
12	963 720	Deckelplatte / cover plate / coperchio .	1
13	241 430	Sechskantschraube M5 x 12 / screw, hex. head / vite	2
14	942 541	Sechskantmutter M6 x 0,75 / hex. nut / dado	1
15	241 440	Stellschraube M6 x 0,75 / adjustment screw / vite registro	1
16	260 370	Gummitülle / rubber grommet / cappuccio gomma	1

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
17	261 705	Schwimmernadel / float needle / spillo galleggiante	1
18	261 710	Klemmbügel / clip, float needle / fermo spillo galleggiante	1
19	961 020	Nadeldüse 2,86 / needle jet / getto ad ago	1
20	261 140	Düsenstock / mixing tube / porta getto . .	1
21	268 985	Hauptdüse 160 / main jet / getto	1
22	261 625	Siebhülse / sieve sleeve / filtro getto .	1
23	963 192	Schwimmer / float / galleggiante	1
24	929 700	Stift / pin, float needle / perno spillo galleggiante	1
25	963 140	Leerlaufdüse 50 / idler jet / getto minimo	1
26	830 720	Dichtung / gasket, float chamber / guarnizione	1
27	261 617	Schwimmergehäuse / float chamber / vaschetta	1
28	963 180	Federbügel / spring clip / archetto molla	1
29	831 710	O-Ring 3,2-1,8 / O-ring / anello gomma . .	1
30	963 155	Luftregulierschraube / air regulating screw / vite aria	1
31	938 640	Feder / spring, adjustment screw / molla vite registro	1
32	963 160	Stellschraube / adjustment screw / vite registro	1
33	256 035	Belüftungsschlauch 120 mm / vent line / tubo sfiatto	2
34	268 847	Startkolben mit Dichtung / starting piston with gasket / pistoncino starter con guarnizione	1
35	239 730	Druckfeder / spring, starting piston / molla pistoncino starter	1
36	261 770	Startgehäuse / housing, starting piston / guida pistoncino	1
37	260 490	Gummikappe / rubber cap / gommino tappo guida pistoncino	1

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
38	261 755	Handhebel kpl. / choke lever assy. / dispositivo starter completo	1
39	261 200	Sechskantmutter M5 / hex. nut / dado . . .	2
40	945 750	Federring A5 / lock washer / rondella grower	2
41	240 791	Zylinderschraube M5 x 10 / syl. screw / vite	2



Werkzeug / Tools / Attrezzi

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
1 - 10	277 780	Werkzeugsatz kpl. / tool kit, owners / truss ferri	1
1 - 12	277 784	Werkzeugsatz kpl. / tool kit, owners / truss ferri	1
1	276 065	Doppelmaulschlüssel 10x13 mm / fork wrench / chiave fissa	1
2	876 220	Steckschlüssel 11x13 mm / socket wrench / chiave a tubo	1
3	277 411	Steckschlüssel 17x21 mm / socket wrench / chiave a tubo	1
4	277 790	Sechskant-Stiftschlüssel 4 / wrench, int. hex. screw / chiave a brugola . . .	1
5	876 360	Sechskant-Stiftschlüssel 5 / wrench, int. hex. screw / chiave a brugola . . .	1
6	277 810	Sechskant-Stiftschlüssel 6 / wrench, int. hex. screw / chiave a brugola . . .	1
7	277 830	Schraubenziehereinsatz / insert for screw driver / inserto cacciavite	1
8	277 835	Kreuzschlitzklinge / screw driver blade-Philips / inserto cacciavite . . .	1
9	277 840	Schraubenziehergriff / grip for screw driver / manico cacciavite	1
10	277 825	Ringschlüssel 22x24 mm / ring wrench / chiave a stella	1
11	276 040	Konterschlüssel / wrench, clutch adjustment / chiave frizione	1
12	876 195	Werkzeugtasche / tool bag / busta per attrezzi	1
13	277 850	Montagestempel für WD-Ring 230 355 / oil seal insert jig / puntello corteco . . .	1
14	277 870	Montagestempel für WD-Ring 230 421 / oil seal insert jig / puntello corteco . . .	1
15	277 875	Montagestempel für WD-Ring 230 425 / oil seal insert jig / puntello corteco . . .	1

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
16	277 887	Mitnehmerfixierung / clutch hub locking tool / attrezzo bloccaggio frizione	1
17	876 296	Abzieher kpl. für Kurbelwellenlager / puller assy. for bearing on crankshaft / estrattore cuscinetti	1
18	277 890	Ringhälfte für Abzieher / ring half for puller / meta anello per estrattore	2
	276 020	Ringhälfte für Abzieher / ring half for puller / meta anello per estrattore	2
19	977 480	Ring für Abzieher / ring for puller / anello per estrattore	1
20	840 680	Zylinderschraube M8 x 40 / cyl. screw / vite	2
21	277 807	Abzieher für Magnetrad / puller assy. for flywheel / estrattore volano	1
22	277 915	Montagebock / assembly trestle / supporto motore	1
23	241 965	Fixierschraube M8 x 30 / locating bolt for crankshaft / fermo bloccaggio albero motore	1
24	276 190	Montagestempel kpl. für Gehäusering KS / plastic ring insert jig, clutch side / puntello per inserire anelli teflon per cuscinetto	1
25	276 930	Montagestempel kpl. für Gehäusering MS / plastic ring insert jig, magneto side / puntello per inserire anelli teflon per cuscinetto	1
26	276 910	Abziehplatte für Gehäusehälfte / plate for puller, crankcase half / lamina estrattore carter	1
27	840 351	Zylinderschraube M5 x 20 / cyl. screw / vite	4
28	276 920	Schutzkappe / protection cap / cappello protettivo	1
29	276 770	Montagestempel für WD-Ring 230 190 / oil seal insert jig / puntello corteco	1
30	292 124	Dichtungssatz kpl. / gasket set assy. / serie guarnizioni completa	1

Bild-Nr. Ill. No. Fig.	Teile-Nr. Part No. Codice	B e z e i c h n u n g D e s c r i p t i o n D e s c r i z i o n e	Stück Qty Qtà
31	899 786	Schraubensicherungsmittel LOCTITE 242, blau / LOCTITE blue / LOCTITE blu	nach Bedarf as required a richiesta
32	899 683	Flächendichtmittel LOCTITE 515, weinrot / LOCTITE ruby / LOCTITE rosso	- " -